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File: USPT

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US-PAT-NO: 6177538

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TITLE: Method for producing tetrabutyl ammonium phenolate

diphenol adduct

DATE-ISSUED: January 23, 2001

INVENTOR-INFORMATION:

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US-CL-CURRENT: 528/219; 502/164, 528/486, 528/490, 528/86

## CLAIMS:

## What is claimed is:

- 1. Process for the production of <u>tetrabutylammonium phenolate</u> diphenol adduct, wherein, in a first step, alkali <u>phenolate</u> is caused to react with stoichiometric quantities of <u>tetrabutylammonium</u> salt in the aqueous phase and, in a second step, two equivalents of phenol are added to the reaction mixture and the adduct is precipitated out.
- 2. Process according to claim 1, wherein, in a third step, the precipitate that is formed is separated and washed with water until a sodium content of <1,500 ppm in the precipitate is attained.
- 3. Process according to claim 1, wherein, in a third step, the reaction mixture is extracted with an organic solvent, the organic phase is separated and freed from solvent.
- 4. A method of using <u>tetrabutylammonium phenolate</u> diphenol adduct as catalyst constituent.